

**ARMONY**



Every day we make kitchen furniture by interpreting the dreams and needs of families throughout the world, in an environmentally friendly way. We apply talent, passion and authenticity to our role as ambassadors of Italian flair for life, where design and tradition are the perfect synthesis of a unique culture. We sincerely wish our products will take happiness into the homes of all the world, providing joy-sharing experiences in an environment that meets individual needs.

Philip Cellier

An entirely Italian symphony

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Ambassador for Italian flair for life

\_ 16

A place for encounters

\_ 18

Visual communication with space

\_ 20

Producing involves responsibility

\_ 24

A love story

\_ 28

Rhythm, music and equilibrium

\_ 30

An entirely  
Italian  
symphony

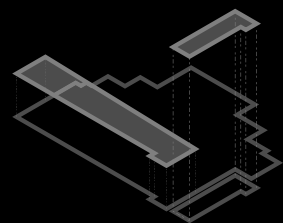




MANSUÈ  
**TREVISO**

Factory  
**10.000 mq**

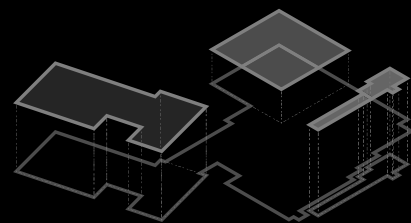
Departments  
**800 mq**



CANEVA  
**PORDENONE**

Factory  
**30.000 mq**

Departments  
**2.000 mq**



passion,  
dedication,  
imagination



Armony Cucine applies imagination and enthusiasm to its culture of quality furniture. From the province of Treviso, a manufacturing district in North-East Italy that produces excellence, an artisan concept of furniture soon became a successful industrial brand. Armony kitchen furniture is produced in avant-garde facilities where waste is reduced to a minimum and maximum precision prevails, and where human skills make the difference.





Research and innovation have resulted in over 200 different finishes: exclusive materials that are a joy to behold and touch. Full customisation is the modern spirit, translated as flexible planning, where each need is freely expressed.

An aptitude for  
research





innovation  
indicates  
the direction



design  
makes it  
accessible







quality is useful only if sustainable



Producing involves responsibility. Armony uses CARB2 certified ecological panels that comply with the strictest formaldehyde emission restrictions.

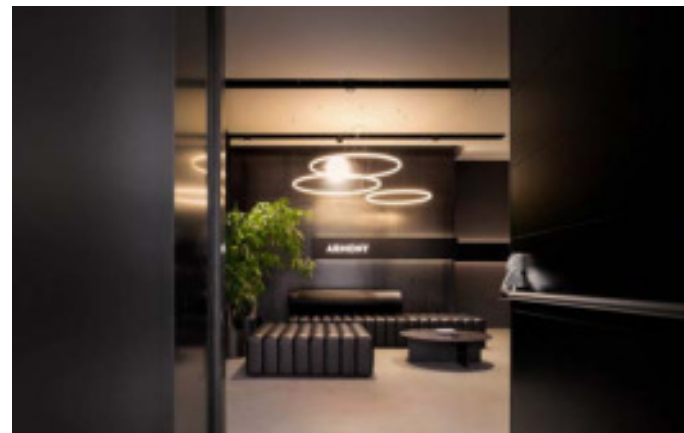




**Talent  
and authenticity  
as ambassadors  
of Italian flair  
for life.**

Every day we make kitchen furniture by interpreting the dreams and needs of families throughout the world, in an environmentally friendly way. We sincerely wish our products will take happiness into the homes of all the world, providing joy-sharing experiences in an environment that meets individual needs.

Armony  
design  
center:  
a place for  
encounters



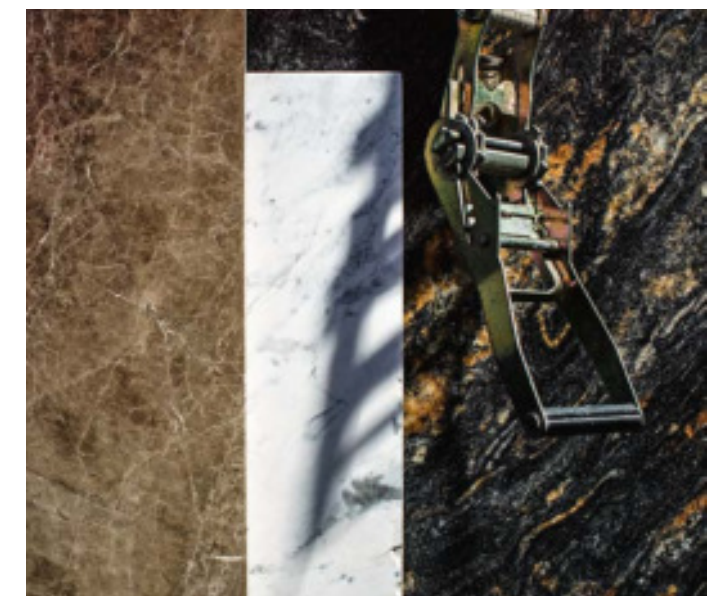
An area of 1500 m2 in which to see Armony's products first hand and get a close look at their quality, design and functionalities. There's all of Armony's world in the Design Centre; a large showroom designed to be a place for encounters.





The kitchen communicates  
visually with the space  
around it and relates to us  
through touch.

That's why we have always  
prioritised the materials  
we use to create our kitchens.







**Armony's lacquered kitchen furniture programme is one of the strong points of the collection.**

The amount of paint applied to MDF panels guarantees high resistance to scratches and knocks. The quality of the polyurethane or acrylic paints we use meets all the safety requirements regarding solvent emissions, to European directive 9259 and DIN 53 160 Standards. Armony invests in the development of water-based lacquering and the entire range of matt lacquered products now applies water-soluble paints, eliminating the use of solvents and acrylics.

Melamine is a next generation innovative material that provides surface and visual quality at an affordable price and is ideal for modern and contemporary compositions. The Armony collection is the result of careful and constantly renewed selection of wood types. Doors are produced to guarantee durability and resistance to humidity. There is a choice of several matt finishes, concrete effect and wood that reproduce the grain, knots and nuances beautifully, particularly in the innovative thermo-structured melamine finishes that are attractive to the eye and comfortable to touch.



**The elegance of the surface grain and the natural richness of solid wood create a timeless evergreen effect.**

Only our colours change. Armony provides a good choice of flamed, knotted and sawn oak veneer. Paint not only exalts the surface patterns, but also protects from wear and tear so that appearance never alters.



Producing involves responsibility  
Armony uses CARB2 certified ecological panels that comply with the strictest formaldehyde emission restrictions.

Producing means taking on a precise commitment with those who will live in our kitchens, because the first ingredient of an ARMONY kitchen is trust. For this reason we have certified all our organisational processes to UNI EN ISO 9001 international Standards and can offer our customers an FSC® certified kitchen.



Armony is also the first Italian kitchen furniture manufacturer to achieve the GREENGUARD label, which applies strictly scientific criteria to certifying standards that help to reduce pollution and the risk of exposure to chemicals in our facilities and assist in creating healthy in-house working conditions.







Armony was established in 1976, by people who apply imagination and enthusiasm to a culture of quality furniture. From the province of Treviso, a manufacturing district in North-East Italy that produces excellence, an artisan concept of furniture soon became a successful industrial brand. In our two factories at Caneva (PN) and Mansuè (TV) the skilled hands of qualified cabinet makers guide the latest generation CNC machinery.





## Company and territory a love story

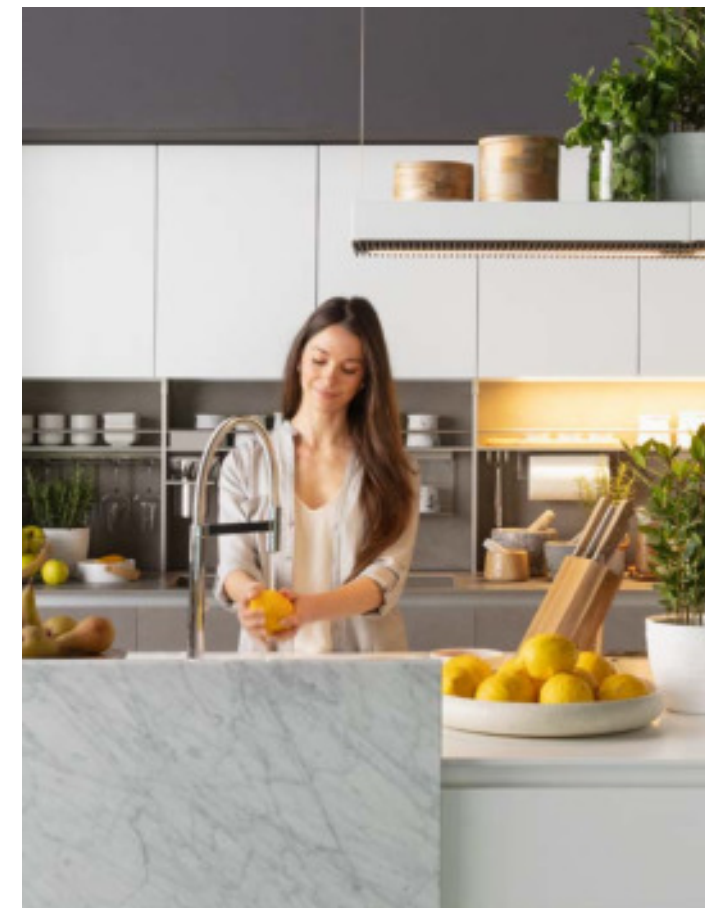


Armony has always identified itself with its territory, particularly in the relationship between the company's growth and the outstanding value of a local community that encapsulates rare professional excellence. An Armony kitchen is one where all the wooden parts come from forests managed to high environmental, social and economic standards that respect current and future generations.



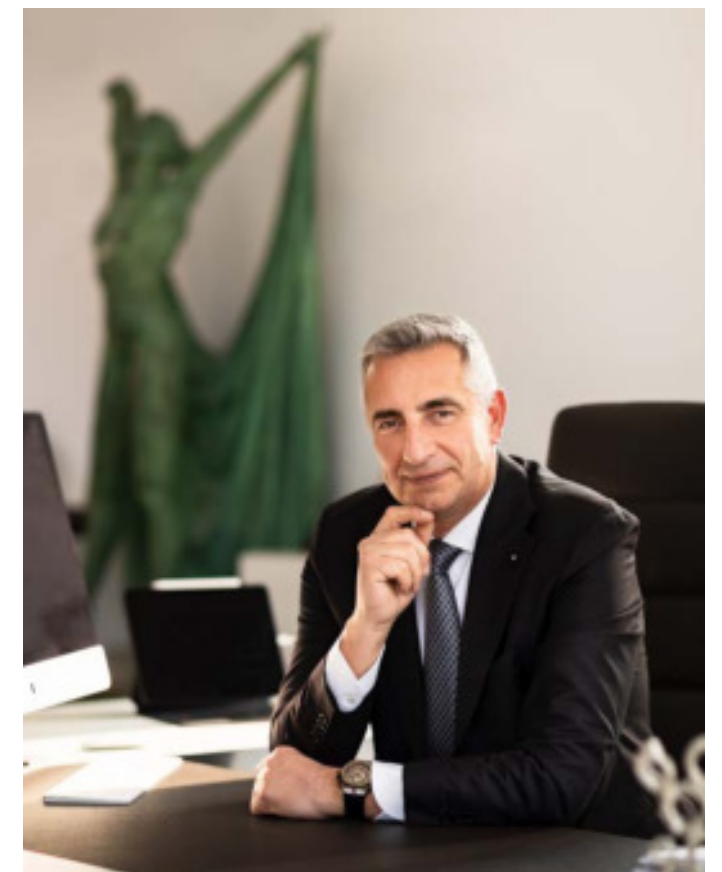


Rhythm and equilibrium  
generate harmony.  
Our company values  
are like a musical score,  
in which courage, passion  
and competence create a  
unique symphony  
for our customers.



Producing means taking on a precise commitment with those who will live in our kitchens, because the first ingredient of an ARMONY kitchen is trust. Aesthetics, elegance and experience are at the heart of Armony design: in this way our products bring reliable novelty to the kitchen of the future, based on the testimony of ancient traditions.

Operators, managers, clerical workers and sales people are all part of the Armony family. It's thanks to them that Armony has grown over the years, and they too have grown and improved their skills with our company.

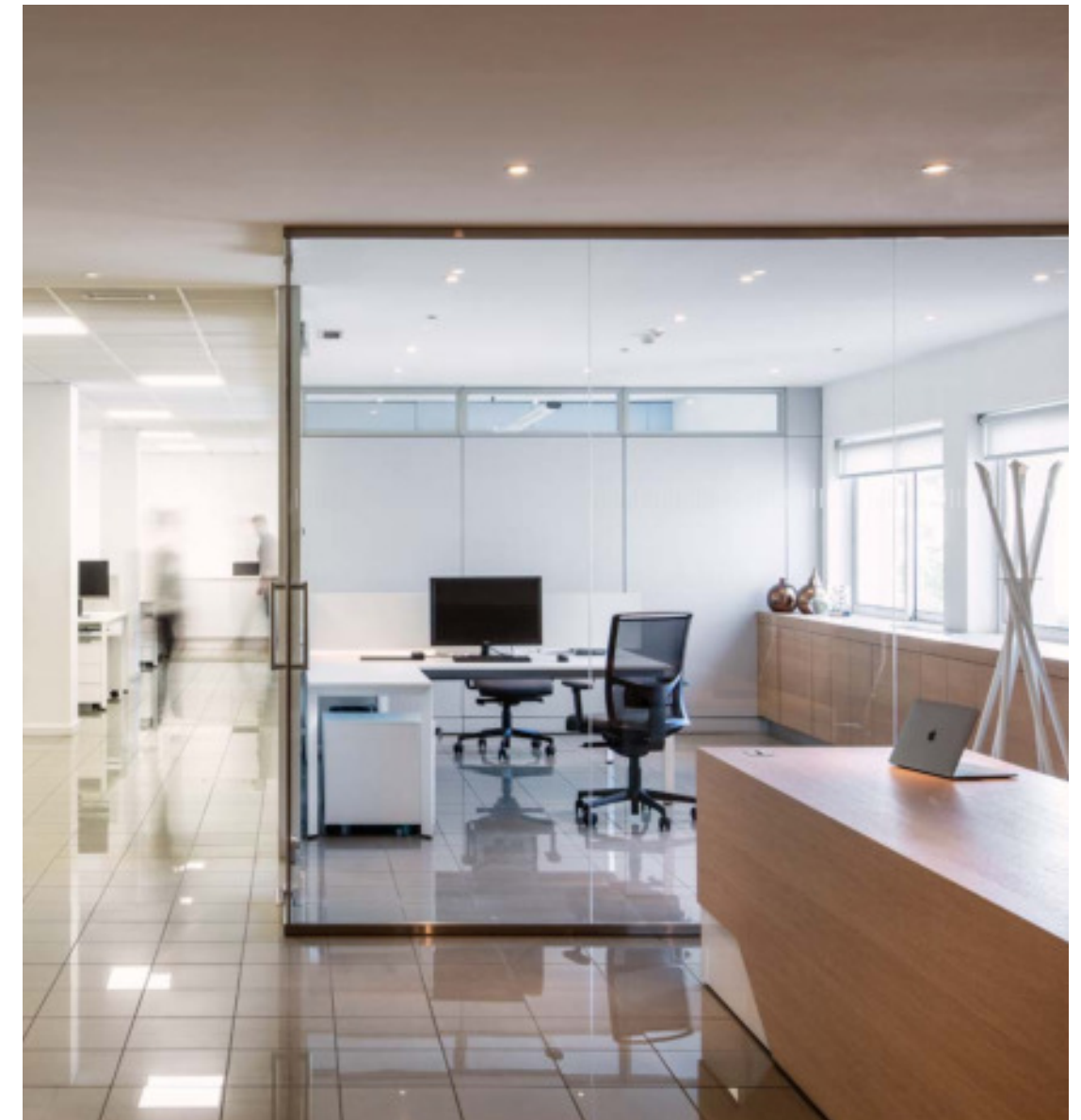




In 2000, Armony added to its original kitchen furniture production line an important division dedicated to furniture for large projects. This new opening involves experience and technology, specialisation in materials and operations, and a will to advance by accepting new challenges. The Mansuè facilities produce furniture designed for public and business architecture, hotels and large residences, with the quality of the Made in Italy label by Armony.

It is essential to excel also in the manufacture of large quantities: every request, even the most unusual, is met with a step-by-step system that makes it possible for us to industrialise creativity and ensure that every project is truly unique.

Transforming the pleasure of functional areas for socialising into a project give us great satisfaction. We are proud to provide quality with the certainty that every element is designed to last. We aim to interpret contemporary lifestyles through formal research. In this way, the designers in the Armony R&D Centre bring together engineering and aesthetics to express the beauty of Italian kitchens in every model. The design stage is fundamental and for this reason we use special 3D parametric design software and 3D printing technology to develop renders in-house so that architects and designers can examine the results and make any necessary adjustments.





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